

**Raw data for making the double tip
graph**

Time - Minutes	Work Piece Temperature Deg. F.	
	TM2100CLO	#1 Brand
0.0	69.2	69.2
0.5	292	298
1.0	412	457
1.5	600	630
2.0	704	722
2.5	826	784
3.0	873	823
3.5	917	850
4.0	954	880
4.5	971	913
5.0	1002	933
5.5	1015	957
6.0	1030	966
6.5	1040	977
7.0	1044	981
7.5	1047	982
8.0	1050	982
8.5	1050	982
9.0	1050	982