WORK PIECE TEMPERATURE vs TIME
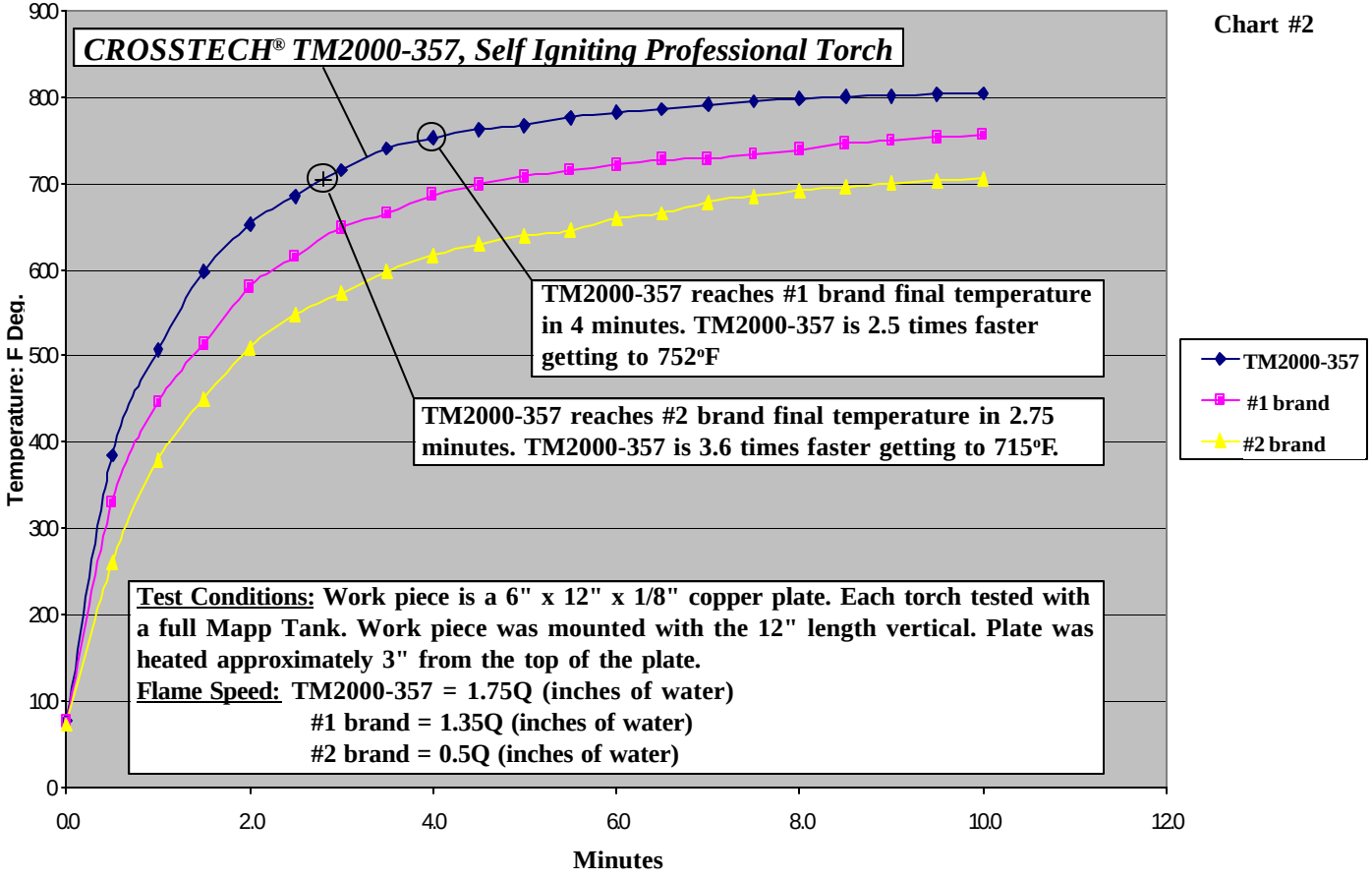
Chart #2